# W3A2H-STH

Combination Air Engaged Friction Clutch, Spring Engaged Friction Brake, Stop & Start the *Ball Bearing Pilot* (Sprocket)



#### Minimum Sprocket Sizes

Chain Size	35	40	50	60
Minimum Teeth	30	23	20	17

#### **Clutch Engagement/Brake Engagement**

Air/Spring

#### Facing Type

High Coefficient

Clutch Torque @ 80 PSI (max) – Dynamic

275 Pound Inches

Brake Torque @ Spring Pressure (fixed)

39 Pound Inches

#### Brake Release Pressure

15 - 20 PSI

#### Maximum RPM

1,750

Bore Range with	Standard	Keyway
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0.500 (13) to 0.625 (16) Inches (mm)

Air Volume New

0.19 Cubic Inches

Air Volume Worn

0.69 Cubic Inches

Finish

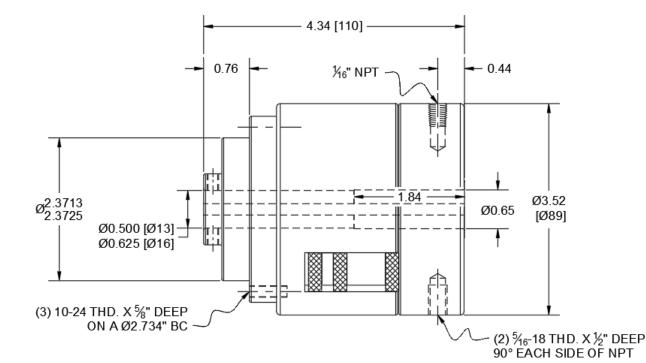
Aluminum

**Open or Enclosed Construction** 

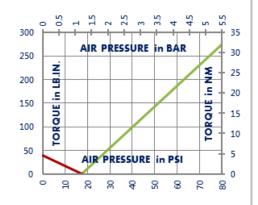
Open

**Shipping Weight** 

6 Pounds



## TORQUE vs. AIR PRESSURE



## **NEW vs. BURNISHED TORQUE**

The torque output of a new friction brake or clutch can be up to 40% less than the published torque rating. To achieve full design torque, a unit must be cycled under load to burnish the friction surfaces. The exact number of cycles varies by application.

When calculating required torque always use a safety factor of 1.5 to 2. It is not recommended to select a product for use at its maximum rated torque for continuous duty.

## **PRODUCT SELECTION**

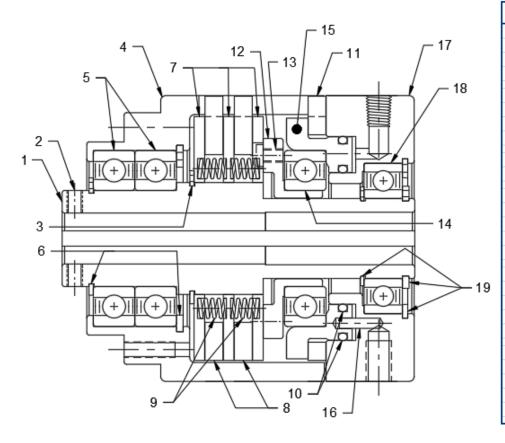
Torque capacity is only one factor to consider when making a product selection. Ensure that you will have the right product for the job by contacting our engineering department for application review and selection assistance.



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## W3A2H-STH Parts Diagram



REF#	DESCRIPTION & PARTS INCLUDED	QUANTITY	KIT NUMBER
1 2 3	DRIVE HUB KIT Drive Hub Set Screw Retainer Ring	1 2 1	W3A2H-STH-HUBK Specify Bore Size When Ordering
4 5 6	SLEEVE KIT Sleeve Bearing Retainer Ring	1 2 2	W3A2H-STH-SLVK
7	DRIVE DISC KIT Drive Disc	3	W3A2H-STH-DRDK
8 9 10 11	REPAIR KIT Friction Disc Spring O-Ring Brake Friction Disc	2 12 2 1	W3A2H-STH-RPRK
12 13 14 15	PISTON KIT Cone Screw Bearing Piston	1 1 1 1	W3A2H-STH-PSTK
16 17 18 19	CYLINDER KIT Pins Cylinder Bearing Retainer Ring	6 1 1 3	W3A2H-STH-CYLK

## **PARTS KITS**

The *Repair Kit* contains common wear items for this product. Users are encouraged to stock one or more repair kits considering the number of units installed and the potential downtime if machinery on which the unit is installed is critical equipment. To obtain current pricing and lead time for parts kits, contact customer service.

orders@machiii.com

## ADDITIONAL PRODUCT INFORMATION

For illustrated guides showing how Mach III products work, selection guidelines, product manuals, and installation and use recommendations:

https://machiii.com/resources/how-our-products-work

For information about how to order, return policy and warranty information:

https://machiii.com/resources/how-to-order



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