# DAF3K-STH Spring Engaged Friction Brake Flange Mount



### Engagement/Disengagement

Spring/Air

Facing Type

High Coefficient

Torque – Dynamic

8,775 Pound Inches

**Minimum Disengagement Pressure** 

62 PSI

**Maximum Operating Pressure** 

80 PSI

Maximum RPM

1.300

#### Bore Range with Standard Keyway

1.625 (41) to 2.750 (72) Inches (mm)

Air Volume New

2.13 Cubic Inches

Air Volume Worn

3.80 Cubic Inches

Finish

Aluminum

**Open or Enclosed Construction** 

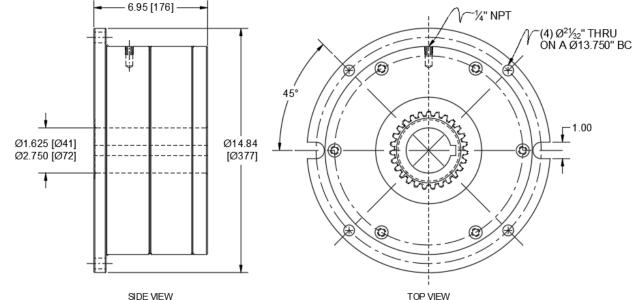
Open

**Mounting Bolt Circle** 

13.750 Inches

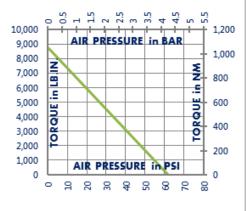
Shipping Weight

139 Pounds



SIDE VIEW

# **TORQUE vs. AIR PRESSURE**



#### **NEW vs. BURNISHED TORQUE**

The torque output of a new friction brake or clutch can be up to 40% less than the published torque rating. To achieve full design torque, a unit must be cycled under load to burnish the friction surfaces. The exact number of cycles varies by application.

When calculating required torque always use a safety factor of 1.5 to 2. It is not recommended to select a product for use at its maximum rated torque for continuous duty.

# **PRODUCT SELECTION**

Torque capacity is only one factor to consider when making a product selection. Ensure that you will have the right product for the job by contacting our engineering department for application review and selection assistance.

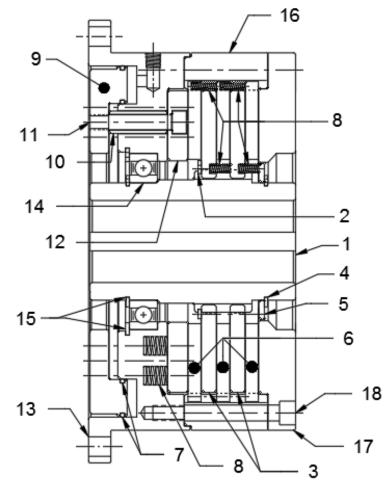


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# DAF3K-STH

Parts Diagram



REF#	DESCRIPTION & PARTS INCLUDED	QUANTITY	KIT NUMBER
	DRIVE HUB KIT		DAF3K-STH-HUBK
1	Drive Hub	1	Specify Bore Size When Ordering
2	Retainer Ring	1	
	DRIVE DISC KIT		DAF3K-STH-DRDK
3	Drive Disc	2	
4	Retainer Ring	1	
5	Spring Retainer	1	
	REPAIR KIT		DAF3K-STH-RPRK
6	Friction Disc	3	
7	O-Ring	2	
8	Spring	36	
	PISTON KIT		DAF3K-STH-PSTK
9	Piston	1	
10	Spacer	3	
11	Screw	3	
12	Pressure Plate	1	
	CYLINDER KIT		DAF3K-STH-CYLK
13	Cylinder	1	
14	Bearing	1	
15	Retainer Ring	2	
16	Ring Gear	1	
17	Top Plate	1	
18	Screw	6	

# **PARTS KITS**

The *Repair Kit* contains common wear items for this product. Users are encouraged to stock one or more repair kits considering the number of units installed and the potential downtime if machinery on which the unit is installed is critical equipment. To obtain current pricing and lead time for parts kits, contact customer service.

orders@machiii.com

## ADDITIONAL PRODUCT INFORMATION

For illustrated guides showing how Mach III products work, selection guidelines, product manuals, and installation and use recommendations:

https://machiii.com/resources/how-our-products-work

For information about how to order, return policy and warranty information:

https://machiii.com/resources/how-to-order



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