118SI **Tension Control Clutch** SensiFlex[®] Shaft Input



Engagement/Disengagement

Air/Spring

Facing Type

Low Coefficient

Torque @ 80 PSI – Dynamic

2,356 Pound Inches

Minimum Engagement Pressure

4.5 - 5 PSI

Maximum Operating Pressure

80 PSI

Maximum RPM

1.250

Bore Range with Standard Keyway

1.125 (29) to 2.250 (62) Inches (mm)

Air Volume New

1.03 Cubic Inches

Air Volume Worn

6.48 Cubic Inches

Finish

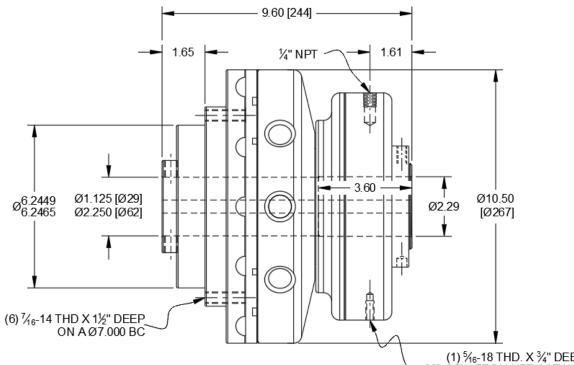
Iron

Open or Enclosed Construction

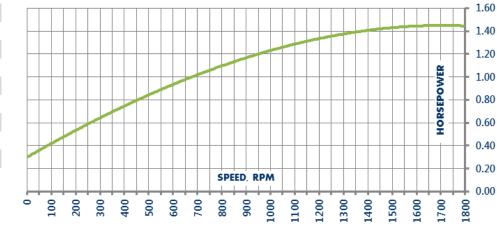
Open

Shipping Weight

90 Pounds



CONTINUOUS THERMAL HORSEPOWER

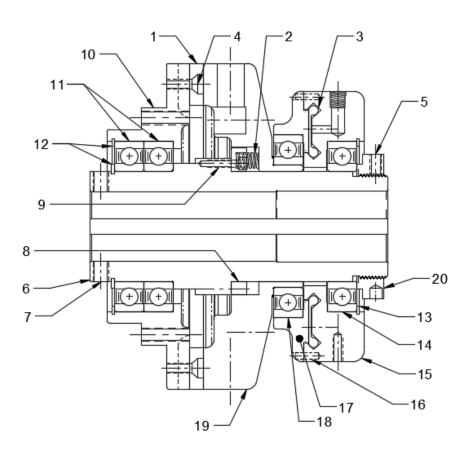




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118SI Parts Diagram



REF#	DESCRIPTION & PARTS INCLUDED	QUANTITY	KIT NUMBER
	REPAIR KIT		118SI-LOCO-RPRK
1	Friction Disc	1	
2	Coil Spring	6	
3	Diaphragm	1	
4	Screw	6	
5	Nylon Point Set Screw	1	
	DRIVE HUB KIT		118SI-HUBK
6	Drive Hub	1	Specify Bore Size When Ordering
7	Set Screw	2	
8	Polygon Drive Adapter	1	
9	Screw	3	
	SLEEVE KIT		118SI-SLVK
10	Sleeve	1	11031-32VK
11	Bearing	2	
12	Retainer Ring	2	
12	_	2	
	CYLINDER KIT		118PI-CYLK
13	Retainer Ring	1	
14	Bearing	1	
15	Cylinder	1	
16	Pin	2	
	PISTON KIT		118SI-PSTK
17	Piston	1	
18	Bearing	1	
19	Drive Disc	1	
	FACING KIT		118SI-LOCO-FCGK
1	Friction Disc	1	1031-E000-F00K
4	Screw	6	
5	Nylon Point Set Screw	1	
	-		
	NUT KIT		118PI-NUTK
20	Nut	1	
5	Nylon Point Set Screw	1	

PARTS KITS

The *Repair Kit* contains common wear items for this product. Users are encouraged to stock one or more repair kits considering the number of units installed and the potential downtime if machinery on which the unit is installed is critical equipment. To obtain current pricing and lead time for parts kits, contact customer service.

orders@machiii.com

ADDITIONAL PRODUCT INFORMATION

For illustrated guides showing how Mach III products work, selection guidelines, product manuals, and installation and use recommendations:

https://machiii.com/resources/how-our-products-work

For information about how to order, return policy and warranty information:

https://machiii.com/resources/how-to-order



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