C5H2K-STH Air Engaged Flexible Friction Clutch Coupling



Important: Each shaft must be bearing supported.

Engagement/Disengagement

Air/Spring

Facing Type

High Coefficient

Torque @ 80 PSI – Dynamic

3,320 Pound Inches

Minimum Engagement Pressure

5 PSI

Maximum Operating Pressure

80 PSI

Maximum RPM

1,750

Bore Range with Standard Keyway

1.250 (32) to 1.438 (38) Inches ((mm)
Air Volume New	

0.99	Cubic	Inches
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Air Volume Worn

4.78 Cubic Inches

Finish

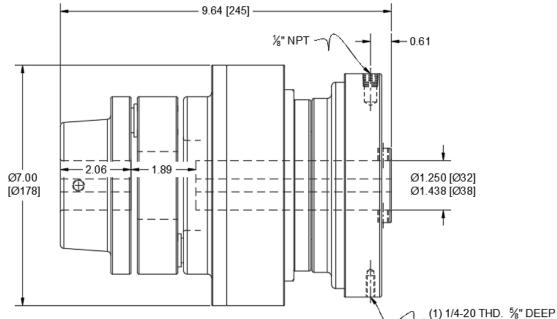
Aluminum

Open or Enclosed Construction

Open

Shipping Weight

40 Pounds



__ (1) 1/4-20 THD. %" DEEP 90° CCW FROM NPT (VIEW) ←

NEW vs. BURNISHED TORQUE

The torque output of a new friction brake or clutch can be up to 40% less than the published torque rating. To achieve full design torque, a unit must be cycled under load to burnish the friction surfaces. The exact number of cycles varies by application.

When calculating required torque always use a safety factor of 1.5 to 2. It is not recommended to select a product for use at its maximum rated torque for continuous duty.

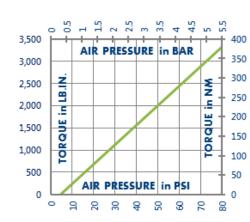
PRODUCT SELECTION

Torque capacity is only one factor to consider when making a product selection. Ensure that you will have the right product for the job by contacting our engineering department for application review and selection assistance.



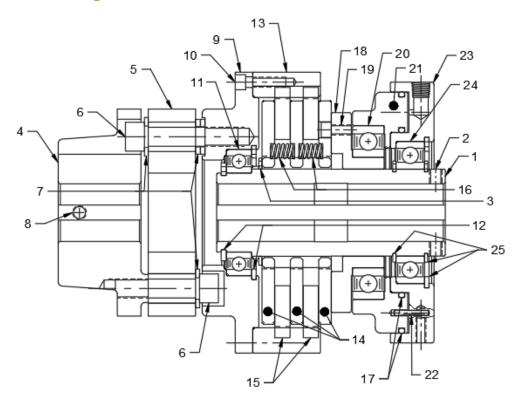
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TORQUE vs. AIR PRESSURE

C5H2K-STH Parts Diagram



REF#	DESCRIPTION & PARTS INCLUDED	QUANTITY	KIT NUMBER
	DRIVE HUB KIT		C5H2K-STH-HUBK
1	Drive Hub	1	Specify Bore Size When Ordering
2	Set Screw	2	
3	Retainer Ring	1	
	COUPLING KIT		C5H2K-STH-CPLK
4	Coupling	1	Specify Bore Size When Ordering
5	Elastomeric Element	1	
6	Screw	6	
7	Washer	9	
8	Set Screw	2	
	SLEEVE KIT		C5H2K-STH-SLVK
9	Sleeve	1	
10	Screw	6	
11	Bearing	1	
12	Retainer Ring	2	
13	Ring Gear	1	
	DRIVE DISC KIT		C5A2K-STH-DRDK
14	Drive Disc	3	
	REPAIR KIT		C5H2K-STH-RPRK
15	Friction Disc	2	
16	Coil Spring	6	
17	O-Ring	2	
	PISTON KIT		C5A2K-STH-PSTK
18	Cone	1	
19	Screw	1	
20	Bearing	1	
21	Piston	1	
	CYLINDER KIT		C5A2K-STH-CYLK
22	Pin	2	
23	Cylinder	1	
24	Bearing	1	
25	Retainer Ring	3	

PARTS KITS

The *Repair Kit* contains common wear items for this product. Users are encouraged to stock one or more repair kits considering the number of units installed and the potential downtime if machinery on which the unit is installed is critical equipment. To obtain current pricing and lead time for parts kits, contact customer service.

orders@machiii.com

ADDITIONAL PRODUCT INFORMATION

For illustrated guides showing how Mach III products work, selection guidelines, product manuals, and installation and use recommendations:

https://machiii.com/resources/how-our-products-work

For information about how to order, return policy and warranty information:

https://machiii.com/resources/how-to-order



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