

T4B2H-003 Stainless Steel Torque Limiter for Food Processing

Momentary Overload Protection

Engagement/Disengagement

Spring/None

Facing Type

Low Coefficient

Factory Torque Setting (Spring Compression ≈ 10%)

600 Pound Inches

Maximum RPM

1,750

Bore with Standard Keyway

1.000

Finish

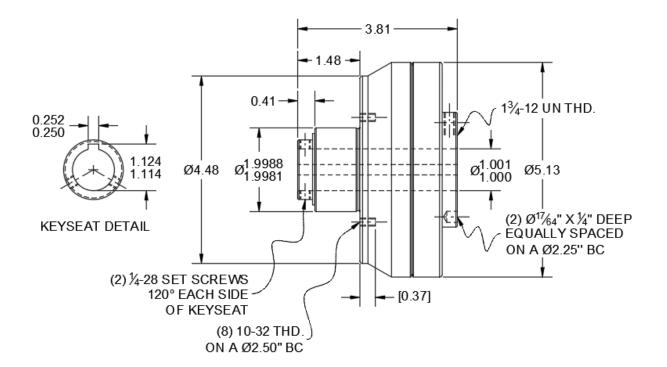
Stainless Steel

Open or Enclosed Construction

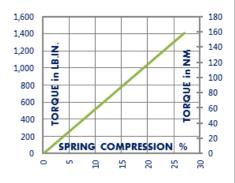
Enclosed

Shipping Weight

9 Pounds



TORQUE vs. SPRING PRESSURE



NEW vs. BURNISHED TORQUE

New clutch or brake torque is approximately 40% less than rated design torque until the friction and drive discs are worn in (lapped, burnished). The length of time for wear-in to occur varies by application.

When calculating required torque always use a service factor of 1.5 to 2. It is not recommended to select a product for use at its maximum rated torque for continuous duty.

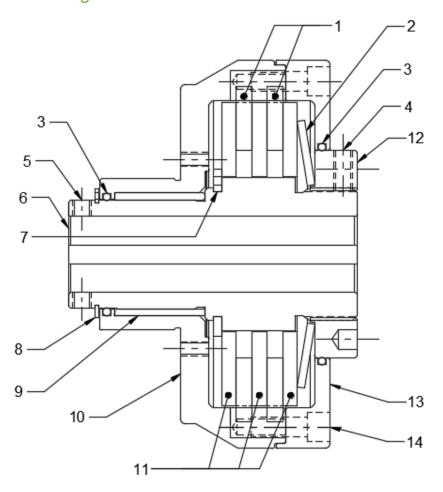
PRODUCT SELECTION

Torque capacity is only one factor to consider when making a product selection. Insure that you will have right product for the job by contacting our engineering department for application review and selection assistance.



859-291-0849 engineering@machiii.com www.machiii.com

T4B2H-003 Parts Diagram



REF#	DESCRIPTION & PARTS INCLUDED	QUANTITY	KIT NUMBER
	REPAIR KIT		T4B2H-003-RPRK
1	Friction Disc	2	
2	Disc Spring	1	
3	O-Ring	2	
4	Nylon Point Set Screw	1	
	DRIVE HUB KIT		T4B2H-003-HUBK
5	Set Screw	2	
6	Drive Hub	1	
7	Retainer Ring	1	
	SLEEVE KIT		T4B2H-003-SLVK
8	Retainer Ring	1	14D211-003-3EVK
9	Bushing	1	
10	Sleeve	1	
10			
	DRIVE DISC KIT		T4B2H-003-DRDK
11	Drive Disc	3	
	FACING KIT		T4B2H-003-FCGK
1	Friction Disc	2	
4	Nylon Point Set Screw	1	
			T4B2H-003-NUTK
4	Nylon Point Set Screw	1	140211-003-1101K
12	Nut	1	
12		1	
	COVER KIT		T4B2H-003-COVK
13	Cover	1	
14	Screw	6	

PARTS KITS

The *Repair Kit* contains common wear items for this product. Users are encouraged to stock one or more repair kits considering the number of units installed and the potential downtime if machinery on which the unit is installed is critical equipment. To obtain current pricing and lead time for parts kits, contact customer service.

orders@machiii.com

ADDITIONAL PRODUCT INFORMATION

Click on the links below or copy and paste into your web browser.

To view the Installation & Maintenance Manual for this product: <u>http://www.machiii.com/PDF/Product-</u> Manuals/TORQLIM_BRNZBUSH_MANUAL.pdf

For information about the application and use of this and other Mach III products: <u>http://machiii.com/Application/Default.asp</u>

